COMBINED DECLARATION AND POWER OF ATTORNEY

(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT OR CIP APPLICATION)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: PROCESS FOR MACHINING

the specification of which: (complete (a), (b) or (c) for type of application)

DECIII	AD OD	DESIGN	A DDI	ICA	TION
REGUL	AR UR	DESIGN	AFFL		

(a) (b)	[X] []		ied hereto. d on	as App	olication Serial N	0	_ and was am	ended on	
			PCT FILE	D APPLIC	CATION ENTER	ING NATIO	ONAL STAGE		
(c)	[]		cribed and cla		nternational App	ication No.	filed	on	_ and as
		ACK	NOWLEDGM	ENT OF	REVIEW OF PA	PERS AND	DUTY OF CA	ANDOR	
					erstand the cont nendment referre			d specification	,
					ion which is mate Regulations. §1.		examination of	this applicatio	n in
[] In c	complianc	e with this dut	y there is	attached an info	rmation dis	sclosure staten	nent. 37 CFR	1.97.
					PRIORITY CLA	MIM			
for p	atent c	r invento	r's certificate li	isted belo	Title 35, United w and have also date before tha	identified l	below any forei	ign application	for
					(complete (d) or	(e))			
(d)	[X]	no such	applications h	ave been	filed.				
(e) [] such applications have been filed as follows:									
		EARI			CATION(S), IF A			ONTHS	
	Cou	ntry	_Application	No. (Date of Filing day, month, yea		nte of Issue month, year)	Priority Clai	med_
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	Cou	ntry	Application	No. (Date of Filing day, month, yea		nte of Issue month, year)	Priority Cla	med
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CONTINUATION-IN-PART

(complete this part only if this is a continuation-in-part application)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Registrations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

Registrations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:						
(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)			
(Application Serial No.)	(Filing Date)	(Status)	(patented, pending, abandoned)			
•	POWER	OF ATTORNEY				
As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)						
John J. Prizzi Larry R. Meenan Kevin P. Weldon Stanislav Antolin James G. Porcelli Stephen T. Belsheim John M. Halan Thomas W. Cole Thomas Lizzi		Registration No. 29,970 Registration No. 33,423 Registration No. 47,307 Registration No. 34,979 Registration No. 33,757 Registration No. 28,688 Registration No. 35,534 Registration No. 28,290 Registration No. 35,252				
SEND CORRESPO	NDENCE TO:	DIRECT TELEF	PHONE CALLS TO:			
John J. Prizzi Kennametal Ind P. O. Box 231 Latrobe, PA 15		John J. Priz (724) 539-5				
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.						
Full name of sole or first inv	entor <u>Parag L. Heg</u>	ıde				
Inventor's signature						
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CHECK PROPER BOX(ES) FOR ANY ADDED PAGE(S) FORMING A PART OF THIS DECLARATION

[X]	Signature for third and subsequent joint inventors. Number of pages added _1
[]	Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor. Number of pages added
[]	Signature for inventor who refuses to sign or cannot be reached by person authorized under 35 CFR 1.47. Number of pages added

ADDED PAGE TO COMBINED DECLARATION AND POWER OF ATTORNEY FOR SIGNATURE BY THIRD AND SUBSEQUENT INVENTORS

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		•		
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Inventor's signature			, ,	
Date	Countr	y of Citizenship _	U.S.A.	
Residence				
Full name of fifth joint in	nventor, if any			
Date	Countr	y of Citizenship _	U.S.A.	
Residence				
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Full name of sixth joint	inventor, if any			
Date	Countr	y of Citizenship _	U.S.A.	
Full name of seventh jo	oint inventor, if any			
Inventor's signature				
Date	Countr	y of Citizenship _	U.S.A.	
Post Office Address				